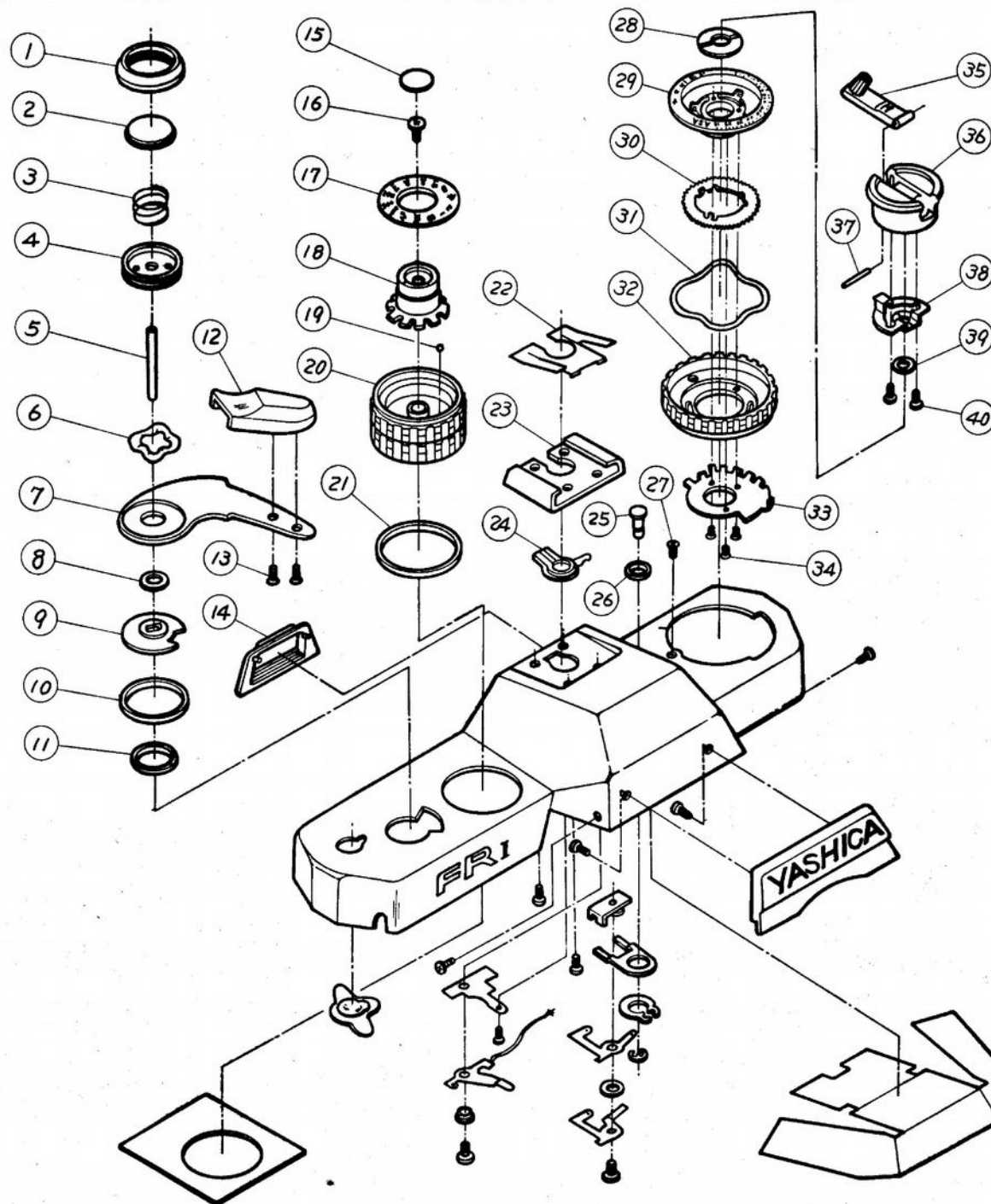


YASHICA FRI

ASSEMBLING CHART



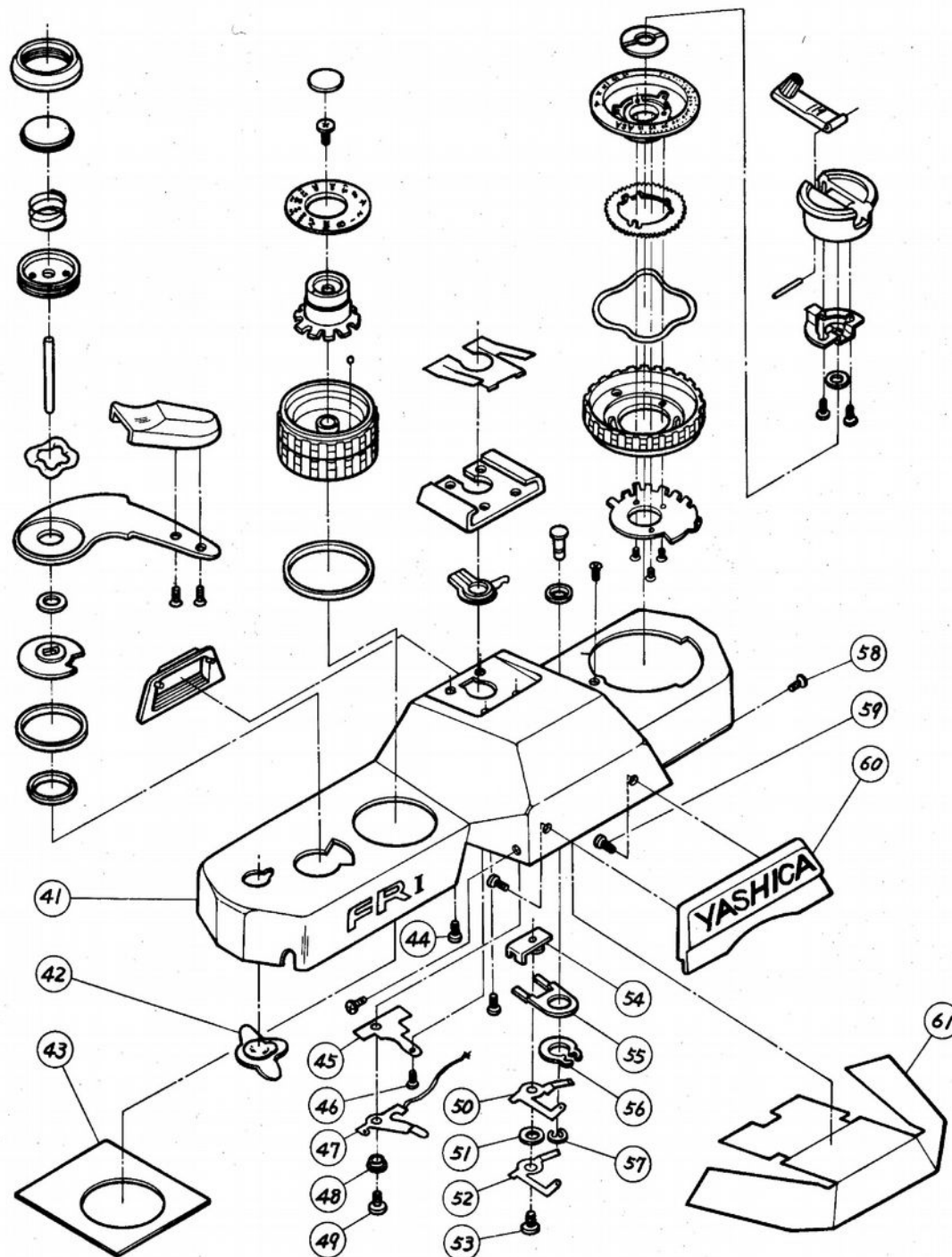
YASHICA CO., LTD.
T O K Y O J A P A N



	PARTS NO	DESCRIPTION	QTY
1	134-627	R.Button Holder	1
2	132-628	R.Button	1
3	132-629	R.Button SP	1
4	132-623	R.Button Holder Base	1
5	132-624	R.Shaft	1
6	121-659	W.Lever Friction SP	1
7	★	W.Lever Sub Ass'y	1
8	60113110	Washer	1
9	132-617	W.Lever Base	1
10	132-616	W.Lever Collar	1
11	132-122	Top Cover Nut	1
12	142-602	W.Lever Knob	1
13	61814524	Screw	2
14	★	Light-gathering Cover	1
15	142-420	S.Dial Indicator Plate	1
16	66001028	Screw	1
17	061-442	S.Dial Name Plate	1
18	061-444	S.Dial Indicator	1
19	66702020	Steel Ball	1
20	061-443	S.Dial Knob Ass'y	1
21	★	S.Dial Knob Nut	1
22	134-128	Shoe Plate	1
23	132-136	Acc'y Shoe	1
24	131-K02	Shoe Contaxtor Ass'y	1
25	132-120	B.Check Button	1
26	★	B.Check Button Holder	1
27	61812521	Screw	1
28	142-434	ASA Dial S.S.	1
29	142-433	ASA Dial	1
30	★	ASA Dial Ratchet	1
31	142-437	ASA Dial SP Washer	1
32	★	ASA Dial Knob	1
33	★	ASA Dial Click Plate	1
34	61802224	Screw	3
35	132-635	Crank Arm Ass'y	1
36	132-634	Rewind Knob	1
37	132-638	Crank Arm Shaft	1
38	132-639	Crank Arm SP	1
39	60123112	Washer	1
40	63913024	Screw	2

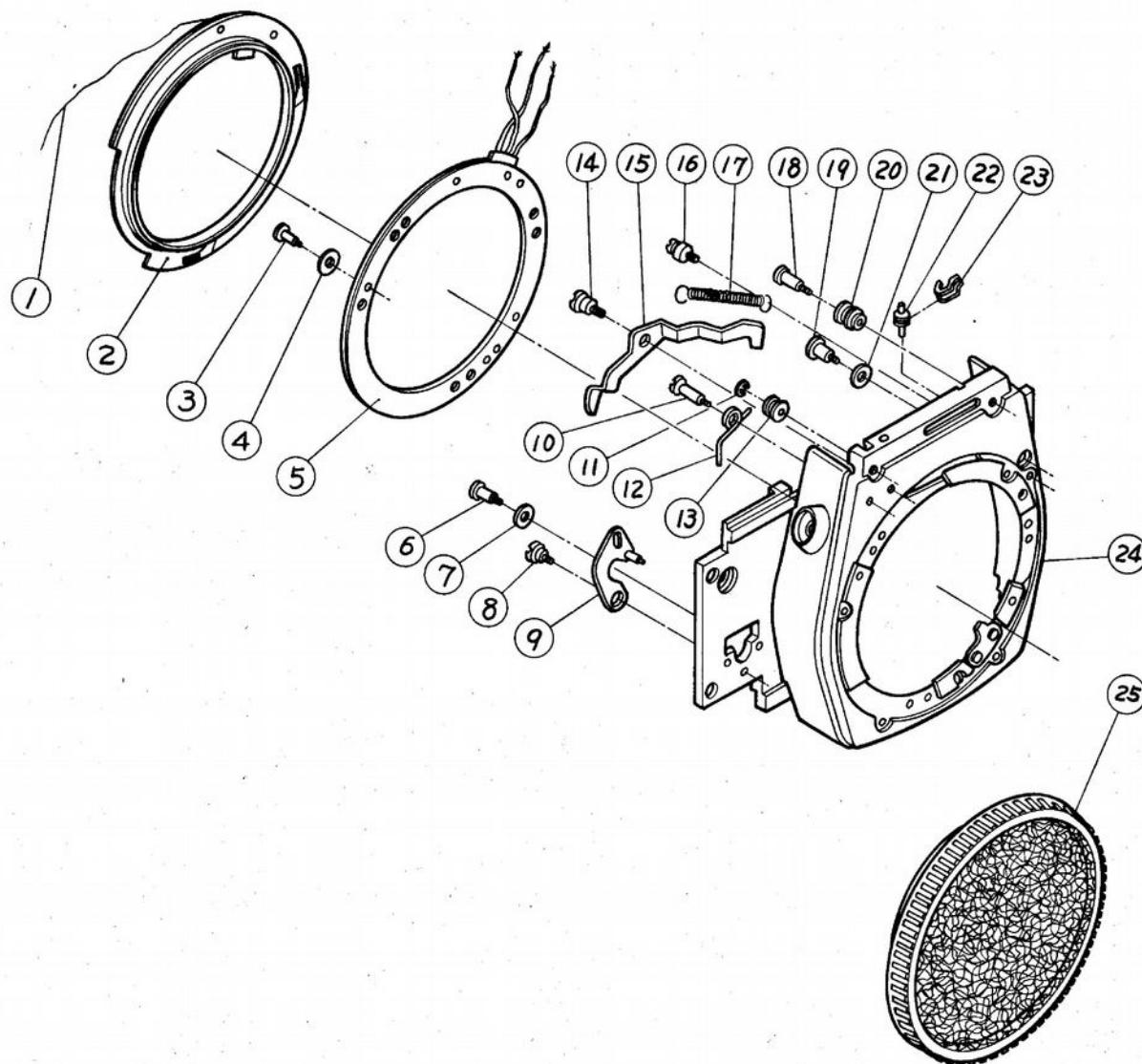
7, 12, 13.	142-091	W.Lever Ass'y
P1 21-26 & P2		
41-57, 59-61.	061-160	Top Cover Ass'y
35-40	056-623	Rewind Knob Ass'y(132-D02)
29-34	061-122	ASA Dial Knob Ass'y
	PARTS NO	DESCRIPTION

NOTE : (Parts with marked "★" are not Available)



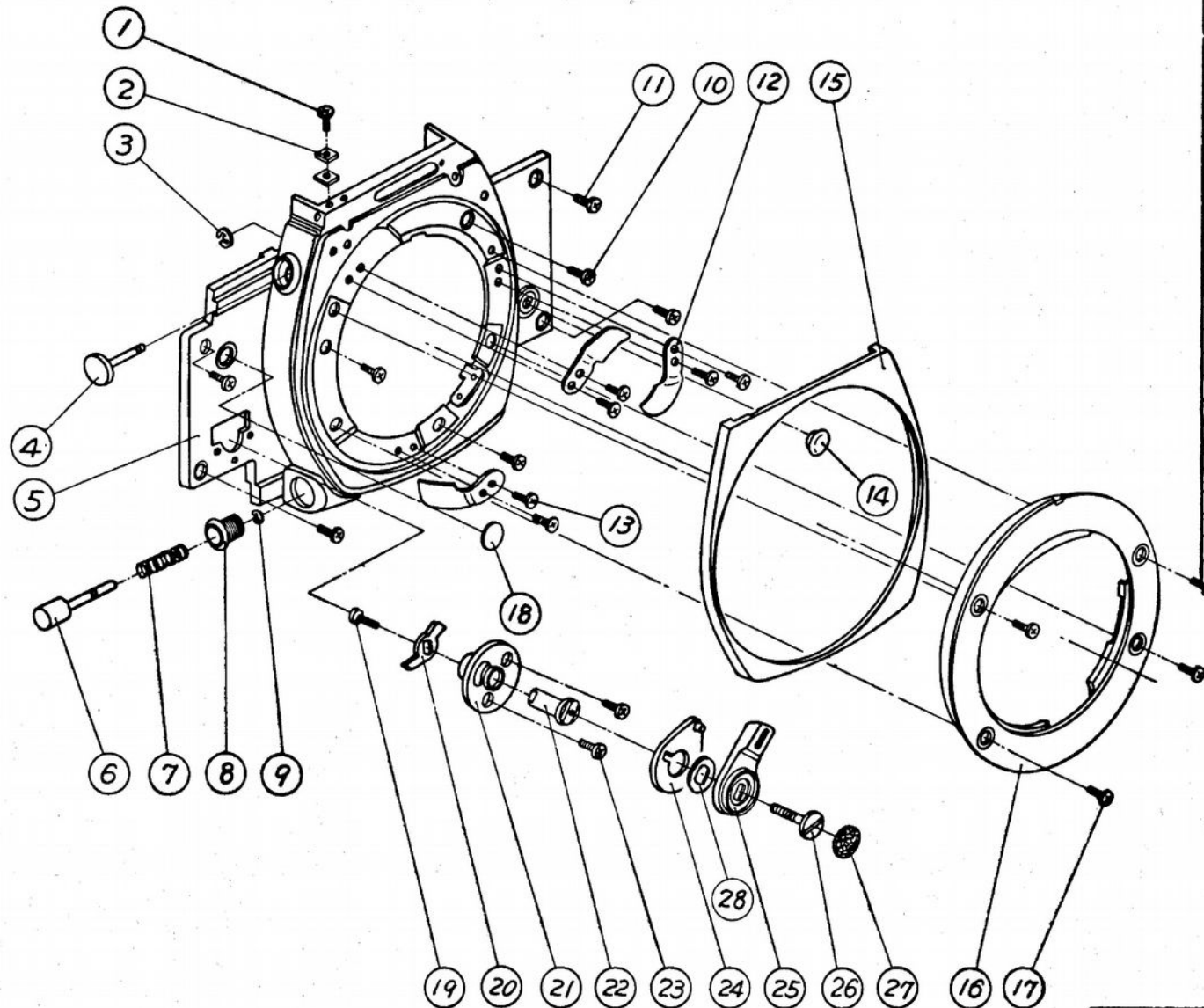
PARTS NO	DESCRIPTION	QTY
41 ★	Top Cover	1
42 142-121	O Window	1
43 142-594	Top Cover Insulating Sheet(2)	1
44 61911822	Screw	2
45 142-113	Shoe Insulating Plate	1
46 61912024	Screw	1
47 142-112	Shoe Contactor(1)	1
48 131-175	Insulating Collar	1
49 66001013	Screw	1
50 142-118	B Checker Contactor(1)	1
51 142-117	B Checker Contactor Spacer	1
52 142-119	B Checker Contactor(2)	1
53 66001023	Screw	1
54 142-116	B Checker Contactor Base	1
55 142-120	B Checker Contactor Base Plate	1
56 66175024	GS Ring	1
57 66101525	E Ring(E-15)	1
58 61902529	Screw	2
59 61912024	Screw	2
60 142-123	YASHICA Plate	1
61 132-141	Top Cover Insulating Sheet(1)	1

NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	★	Aperture String	1
2	142-H01	Sliding Connector Sub Ass'y	1
3	★	Sliding Connector Stopper	1
4	★	Washer	1
5	142-H02	Aperture Resistor Sub Ass'y	1
6	143-805	Idle Lever S.S.	1
7	131-396	Washer	1
8	131-383	Idle Lever Shaft	1
9	142-H03	Idle Lever Ass'y	1
10	132-820	Lock Lever SP Shaft	1
11	66100825	E Ring(E-08)	1
12	132-814	Lock Lever SP	1
13	128-163	Roller(A)	1
14	128-159	Lock Lever Shaft	1
15	132-813	Lock Lever	1
16	128-162	Aperture Resistor SP Post	1
17	128-161	Aperture Resistor SP	1
18	128-167	SP Holder Shaft	1
19	143-805	Sliding Connector Ring S.S.	1
20	128-194	SP Holder	1
21	131-396	Washer	1
22	143-830	Roller Shaft(1)	1
23	131-824	Roller Shaft Hook	1
24	★	Mount Base	1
25	128-118	Body Cap	1
	66701220	Steel Ball	6
	128-173	Spacer Ring	6
	128-192	Aperture Resistor Plate Washer	1

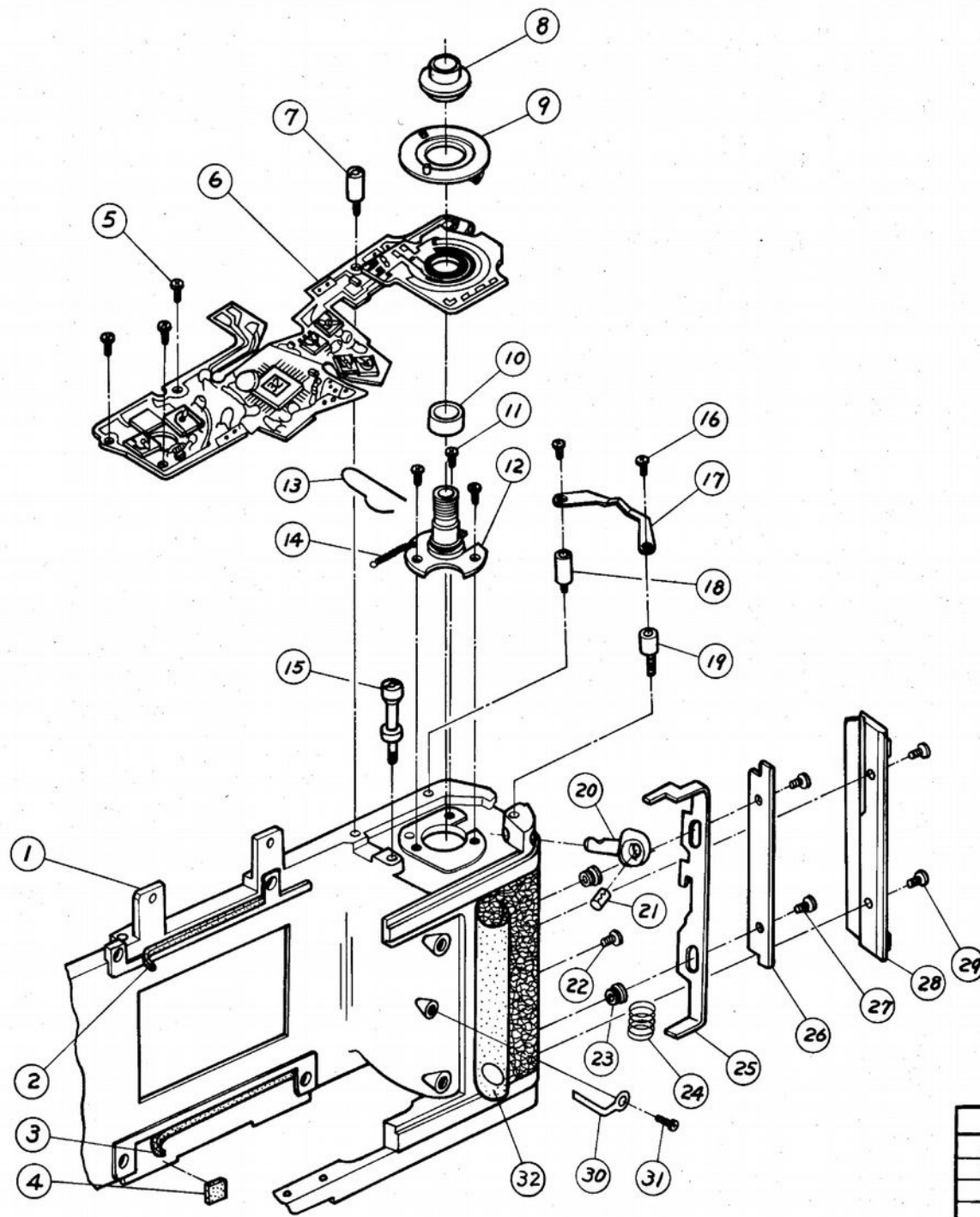
NOTE : (Parts with marked "★" are not Available)



PARTS NO	DESCRIPTION	QTY
1 61912024	Screw	1
2 132-875	Aperture String Plate	2
3 66101525	E Ring(E-15)	1
4 132-812	Lens Unlock Button	1
5 ★	Mount Base	1
6 134-809	Aperture Button	1
7 131-809	Aperture Button SP	1
8 132-808	Aperture Button Holder	1
9 66101225	E Ring(E-12)	1
10 61912524	Screw	3
11 61925027	Screw	4
12 128-149	Mount Plate SP	3
13 61911524	Screw	6
14 131-491	Synchro Cap	1
15 132-817	Mount Cover	1
16 128-150	Body Mount	1
17 131-207	Body Mount Screw	4
18 132-126	Hole Cover	1
19 66001013	Screw	1
20 131-380	ST Charge Plate	1
21 132-818	ST Shaft Holder	1
22 132-819	ST Shaft	1
23 61813024	Screw	2
24 053-341	Start Lever Ass'y(132-Ho2)	1
25 132-823	ST Lever	1
26 132-824	ST Lever Screw	1
27 132-127	ST Lever Leather	1

P4-3-10,12-17		
&P3 1-24	061-801	Mount Base Ass'y
	PARTS NO	DESCRIPTION

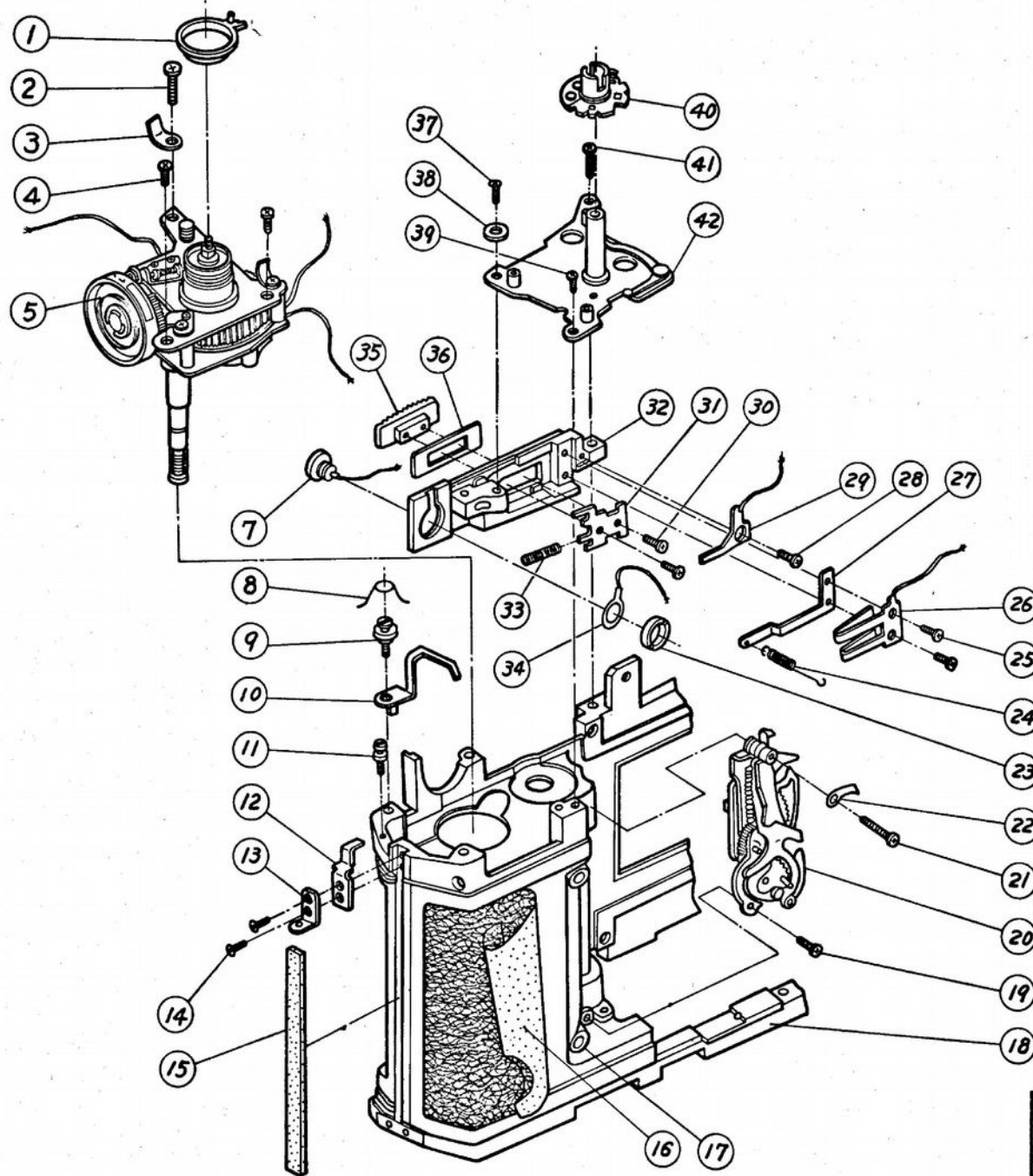
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	★	Body	1
2	131-387	S Base Plate Moquette(Upper)	1
3	131-388	S Base Plate Moquette(Lower)	1
4	★	Moquette	1
5	61912522	Screw	3
6	061-503	Amplifier Ass'y	1
7	142-461	Flexible Post	1
8	142-439	ASA Contact Base Shaft	1
9	061-475	ASA Contact Ass'y	1
10	142-443	ASA Base Plate Supporter	1
11	61923024	Screw	3
12	142-D01	Rewind Shaft Holder Sub Ass'y	1
13	312-606	Rewind Shaft SP	1
14	142-410	M Coupling Lever SP	1
15	142-114	Top Cover Setting Post	1
16	61912524	Screw	2
17	142-438	ASA Dial Click SP	1
18	142-440	ASA Base Plate Setting Post	1
19	132-486	Strap Holder Screw	1
20	142-102	Strap Holder	1
21	★	Reinforcement Ring	1
22	132-134	Lock Claw Guide Pin	1
23	131-118	BC Lock Shaft	1
24	131-121	BC Lock Plate SP	1
25	132-132	BC Lock Plate	1
26	131-117	BC Lock Plate Cover	1
27	131-392	BC Lock Plate Cover Screw	2
28	132-103	Body Supporter	1
29	61912224	Screw	2
30	131-236	MB Wire Fixer	1
31	61911524	Screw	1
32	142-103	Front Leather(Right)	1

12,13 & 132-631	142-D02	Rewind Shaft Holder Ass'y
20,21	142-S01	Strap Holder Ass'y
	PARTS NO	DESCRIPTION

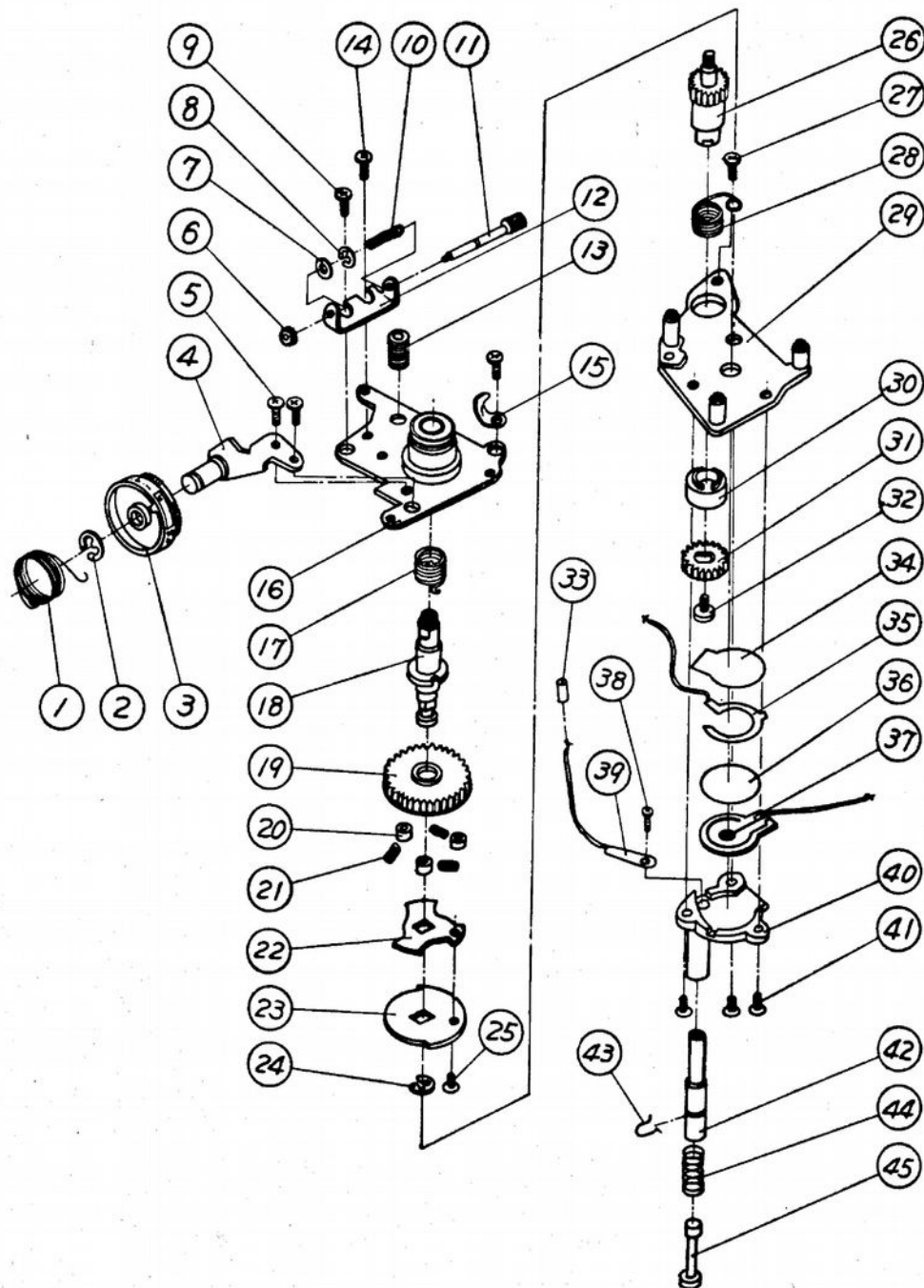
NOTE : (Parts with marked "★" are not Available)



PARTS NO	DESCRIPTION	QTY
1 132-459	Switch Reverse Ring	1
2 61916524	Screw	1
3 110-928	Cord Fixer	1
4 63913024	Screw	2
5 061-640	W Mechanism Ass'y	1
6 ★		
7 258-005	R Socket Holder Ass'y(132-F04)	1
8 132-862	C Reverse SP	1
9 132-860	C Reverse Lever Shaft	1
10 132-859	C Reverse Lever	1
11 132-861	C Reverse SP Post	1
12 132-858	C Stopper	1
13 131-148	Hinge Shaft Holder(Upper)	1
14 61813524	Screw	2
15 132-131	Body Hinge Moquette	1
16 142-104	Front Leather(Left)	1
17 132-877	Mount Base Washer	4
18 ★	Body	1
19 63902524	Screw	1
20 131-370	Self Timer	1
21 131-371	ST Screw(Upper)	1
22 110-928	Cord Fixer	1
23 132-413	R Socket Nut	1
24 142-444	Lock Reverse SP	1
25 61811822	Screw	2
26 132-407	Slide Switch SP	1
27 132-410	Switch Click SW	1
28 61912224	Screw	1
29 132-411	Slide Switch Contactor	1
30 61912224	Screw	2
31 132-403	Slide Switch Plate	1
32 ★	Slide Switch Base	1
33 132-408	Switch Reverse SP	1
34 132-412	Socket Terminal	1
35 132-402	Slide Switch Button	1
36 132-414	Slide Indicator	1
37 61814522	Screw	1
38 132-489	Insulation Collar	1
39 61912522	Screw	1
40 061-447	Switch Contact Base Ass'y	1
41 61916522	Screw	1
42 061-445	S Dial Base Plate Ass'y	1

1,24.	061-460	Switch Reverse Ring Ass'y
7,23,25-33	132-A08	Slide Switch Base Ass'y
	PARTS NO	DESCRIPTION

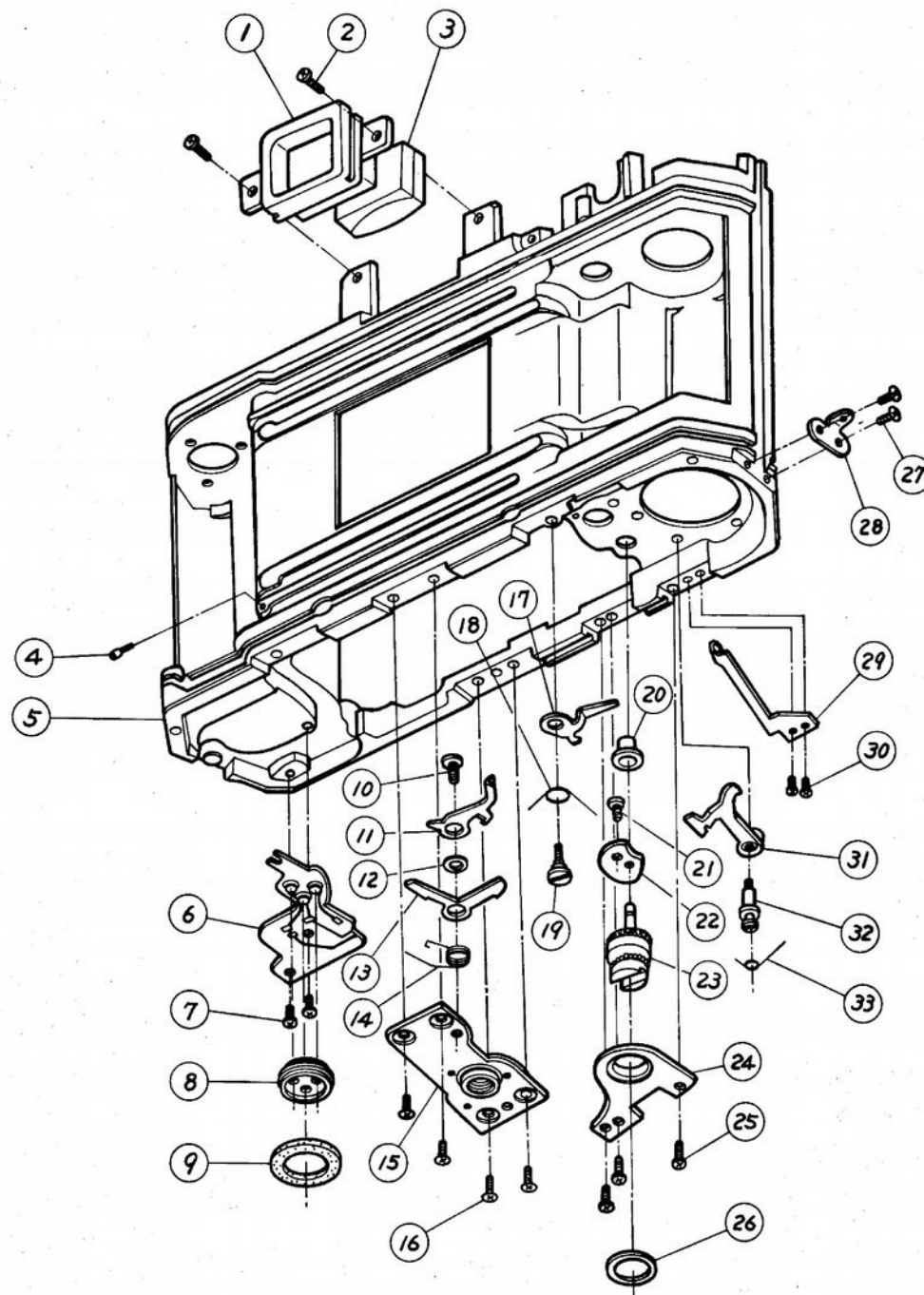
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	132-850	C SP	1
2	66102025	E Ring(E-20)	1
3	142-821	C Gear(1)	1
4	★	C Base Plate(1) Ass'y	1
5	★	Screw	1
6	★	C Gear(4)	1
7	★	C Gear Shaft Washer	1
8	★	E Ring	1
9	★	Screw	1
10	★	C Gear Shaft SP	1
11	★	C Gear Shaft	1
12	★	C Base Plate(2)	1
13	132-854	C Gear(2)	1
14	★	Screw	3
15	★	Cord Fixer	1
16	★	W Base Plate(1)Sub Ass'y	1
17	★	W SP	1
18	★	W Shaft	1
19	132-610	A Gear	1
20	132-647	W Roller	3
21	131-625	Roller Holder SP	3
22	132-611	W Clutch Plate	1
23	★	Turn Control Plate	1
24	★	E Ring	1
25	★	Screw	1
26	★	B Gear	1
27	★	Kick SP Shaft	1
28	★	W Kick SP	1
29	★	W Base Plate(2)	1
30	★	B Gear Shaft Holder	1
31	★	W C Gear	1
32	★	Screw	1
33	★	Insulation Tube	1
34	132-482	R Insulation Plate	1
35	132-F03	R Switch Contact Ass'y	1
36	819-138	R Contactor	1
37	132-F02	R Base Ass'y	1
38	★	Screw	1
39	★	B Contact(4)Ass'y	1
40	★	Switch Setting Plate	1
41	★	Screw	3
42	★	B Contact(1)	1
43	★	B Contact Stopper	1
44	★	B Contact SP	1
45	★	B Contact(2)	1

33,38-40,42-45	132-F05	Switch Setting Plate Ass'y
6-8,10-12	132-F06	C Base Plate Ass'y
1-45	061-640	W Shaft Ass'y
	PARTS NO	DESCRIPTION

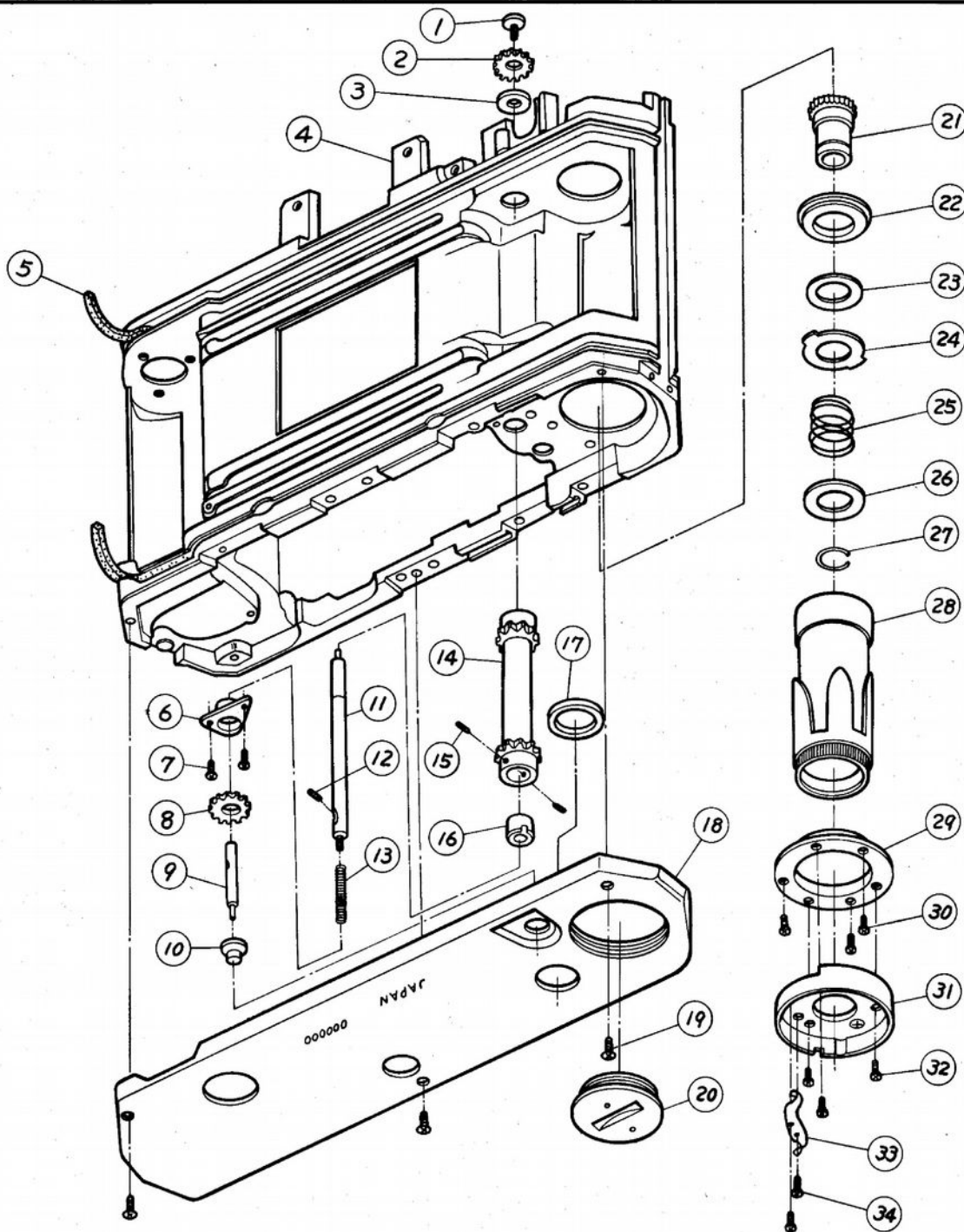
NOTE : (Parts with marked "★" are not Available)



PARTS NO	DESCRIPTION	QTY
1 ★	EP Frame	1
2 61813024	Screw	2
3 ★	EP Lens	1
4 131-113	Film Guide Pin	1
5 ★	Body	1
6 142-B01	MDQ Base Plate Ass'y	1
7 63902024	Screw	2
8 142-451	Terminal Insulator	1
9 132-654	Terminal Packing	1
10 66001023	Screw	1
11 131-366	X Contact Lever	1
12 60122610	Washer	1
13 131-348	First Curtain Stop Lever	1
14 131-351	First Curtain Stop Lever SP	1
15 ★	Tripod Socket Base Sub Ass'y	1
16 61824024	Screw	4
17 131-649	Reverse Lever	1
18 131-651	Reverse Lever SP	1
19 131-650	Reverse Lever Shaft	1
20 131-689	MD Gear Shaft Holder	1
21 63814024	Screw	1
22 131-680	M Charge Cam	1
23 053-140	MD Connecting Gear Ass'y(A131-C10)	1
24 131-691	MD Gear Shaft Holder	1
25 61913524	Screw	3
26 131-684	MD Light-proof Plate	1
27 61812524	Screw	2
28 132-104	Hinge Shaft Holder (Lower)	1
29 131-652	ME Lever(1)	1
30 61912024	Screw	2
31 131-C07	ME Lever(2)Ass'y	1
32 131-655	ME Lever Shaft(2)	1
33 131-656	ME Lever SP	1

1.3	056-817	Eye-piece Lens Ass'y(132-G07)
10-15	056-130	Tripod Socket Base Ass'y (132-J01)
21-23	131-C06	M Charge Cam Ass'y
	PARTS NO	DESCRIPTION

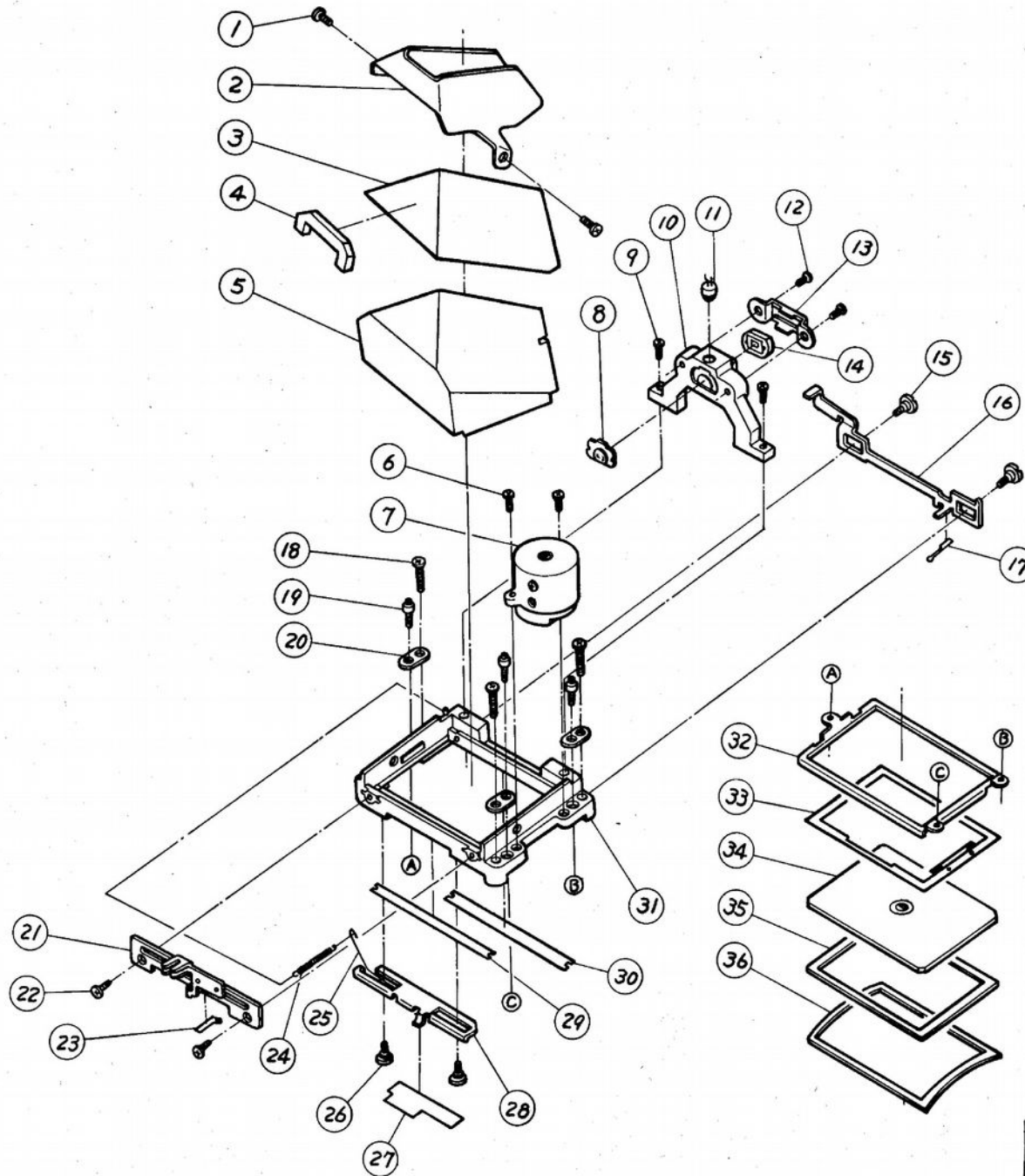
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	66001001	Screw	1
2	131-629	D Gear	1
3	131-634	Sprocket Shaft Holder(3)	1
4	★	Body	1
5	132-139	Body Moquette	2
6	A131-C12	Sprocket Shaft Holder Ass'y	1
7	61912224	Screw	2
8	131-630	E Gear	1
9	131-635	Reverse Shaft	1
10	131-638	Sprocket Button	1
11	131-627	Sprocket Shaft	1
12	131-636	Reverse Pin	1
13	131-637	Reverse Shaft SP	1
14	132-646	Sprocket	1
15	62511824	Screw	2
16	132-643	Clutch Shaft	1
17	131-194	MD Moquette	1
18	142-N01	Bottom Cover Ass'y	1
19	61812521	Screw	3
20	053-112	B Cap Ass'y(131-I01)	1
21	132-602	F Gear	1
22	132-601	Spool Shaft Holder	1
23	132-656	Friction Washer	1
24	132-642	Friction Plate(Upper)	1
25	132-650	Friction SP	1
26	132-648	Friction Plate(Lower)	1
27	132-649	Spring Cover Stopper	1
28	056-651	Spool Sub Ass'y	1
29	131-642	Spool Holder	1
30	61812524	Screw	3
31	131-150	B Case	1
32	61914526	Screw	3
33	131-154	B Contact(3)	1
34	61912022	Screw	2

6, 8-13	131-C05	Sprocket Shaft Ass'y
14-16	132-D03	Sprocket Ass'y
21-27	056-607	F Gear Ass'y
	PARTS NO	DESCRIPTION

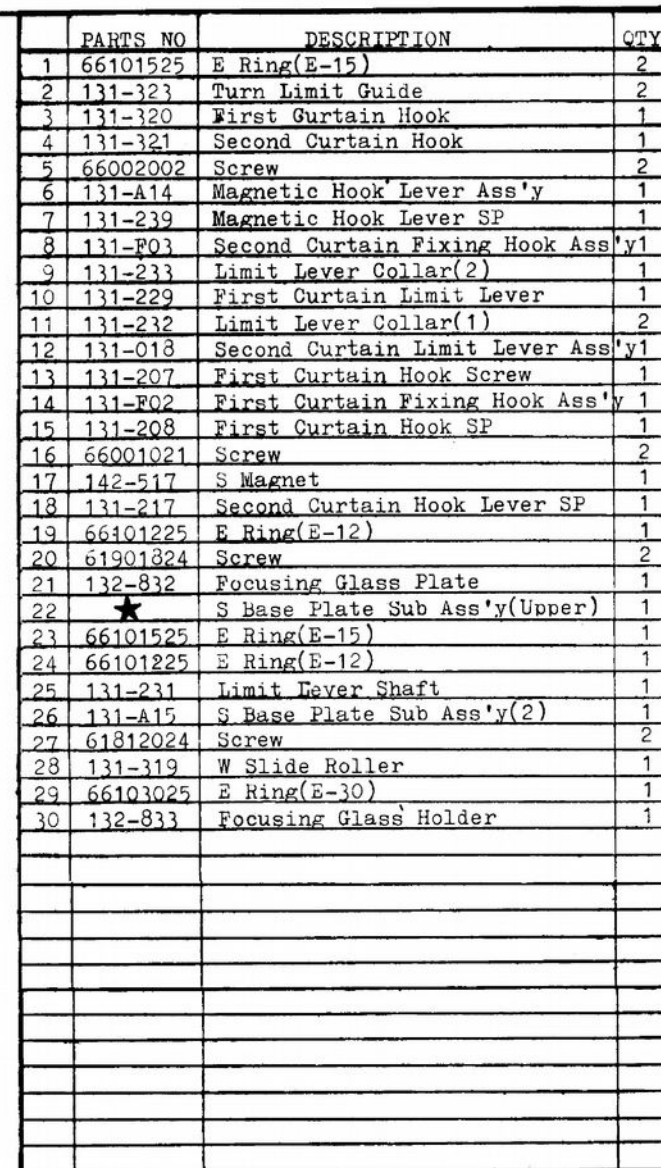
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	63911824	Screw	2
2	142-812	PP Holder	1
3	132-881	PP Cap	1
4	142-813	PP Holder Cushion	1
5	142-843	Penta Prism	1
6	61913024	Screw	2
7	142-502	Meter	1
8	★	Light-gathering Lens	1
9	63914024	Screw	2
10	★	SPD Holder	1
11	★	LED	1
12	★	Screw	2
13	★	SPD Fixer	1
14	★	SPD	1
15	142-408	M Connecting Plate(2)Shaft	2
16	142-407	M Connecting Plate(2)	1
17	142-411	M Indicating Name Plate	1
18	61917024	Screw	3
19	132-839	Focusing Screw	3
20	132-840	Focusing Screw Plate	3
21	132-J02	Aperture Needle Ass'y	1
22	63902524	Screw	2
23	132-870	Aperture Needle	1
24	132-873	Aperture Scale SP(2)	1
25	132-868	Aperture Scale(SP(1)	1
26	131-784	Aperture Scale Shaft	2
27	132-867	Aperture Scale	1
28	132-869	Open F Stop Plate	1
29	132-879	Penta Plate(Upper)	1
30	132-880	Penta Plate(Lower)	1
31	★	PP Holder Sub Ass'y	1
32	132-838	Focus Regulating Frame	1
33	061-856	Finder Mask Frame Ass'y	1
34	142-816	Focusing Glass	1
35	132-835	Focusing Glass Frame	1
36	132-834	Focusing Glass SP	1

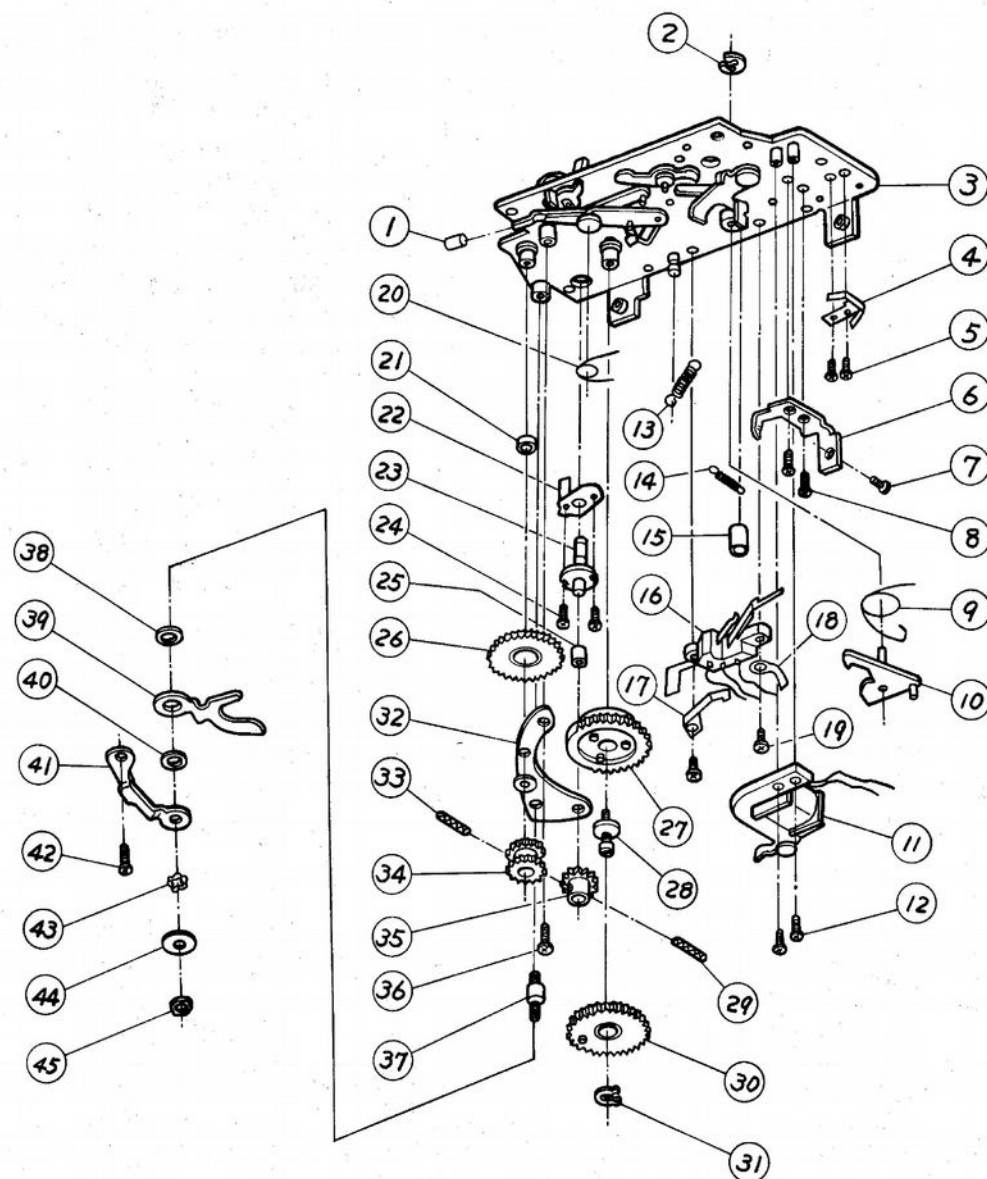
8,10-14	061-842	SPD Holder Ass'y
15-17,19-32	061-815	PP Holder Ass'y
	PARTS NO	DESCRIPTION

NOTE : (Parts with marked "★" are not Available)



6-18,22,24-29	061-225 PARTS NO	S Base Plate Ass'y(Upper) DESCRIPTION

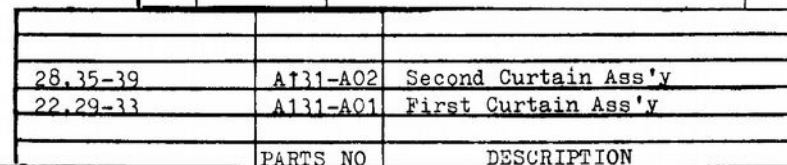
NO. 11



PARTS NO	DESCRIPTION	QTY
1 131-588	Insulation Tube (3)	1
2 66101525	E Ring (E-15)	1
3 ★	S Base Plate Sub Ass'y(Lower)	1
4 131-347	Ratchet Wheel SP	1
5 61901424	Screw	2
6 131-352	Adjusting Screw Holder	1
7 61902022	Screw	1
8 61911824	Screw	2
9 131-294	R Lever (1) SP	1
10 053-241	R Lever (1) Ass'y (131-A16)	1
11 142-516	R Magnet Ass'y	1
12 61914024	Screw	2
13 131-305	Stop Lever SP (2)	1
14 131-289	R Lever (1) SP	1
15 66913040	Vinyl Tube	1
16 061-435	Electric Source Switch	1
17 131-356	R Lever (2) SP	1
18 131-789	Electric Source Switch Wire Fixer	1
19 63904524	Screw	2
20 131-297	Stop Lever SP (1)	1
21 131-202	S Metal	1
22 131-309	Lace Guide Plate(Lower)	1
23 131-310	Second Curtain Shaft Metal Holder (Lower)	1
24 63912024	Screw	2
25 131-202	S Metal	1
26 131-324	Idle Gear	1
27 053-316	Sector Gear Ass'y(131-A19)	1
28 131-332	First Curtain Rotary Gear Shaft	1
29 66661030	Spring Pin Ø X 5	1
30 053-349	Double W Prevention Gear Ass'y (A131-A23)	1
31 66172024	Snap Ring (GS-20)	1
32 131-334	S Metal Fiver	1
33 66661030	Spring Pin Ø X 5	1
34 131-336	Friction W Gear	1
35 131-337	Second Curtain W Gear	1
36 63912024	Screw	1
37 131-367	Brake Shaft	1
38 131-397	Second Curtain SP Drum Washer	1
39 131-390	Brake Lever	1
40 822-347	S Gear Washer (2)	1
41 131-393	Brake Washer	1
42 63913524	Screw	1
43 131-711	TR Switch Insulating Washer	1
44 60442112	Washer	1
45 131-494	Six Angle Nut	1

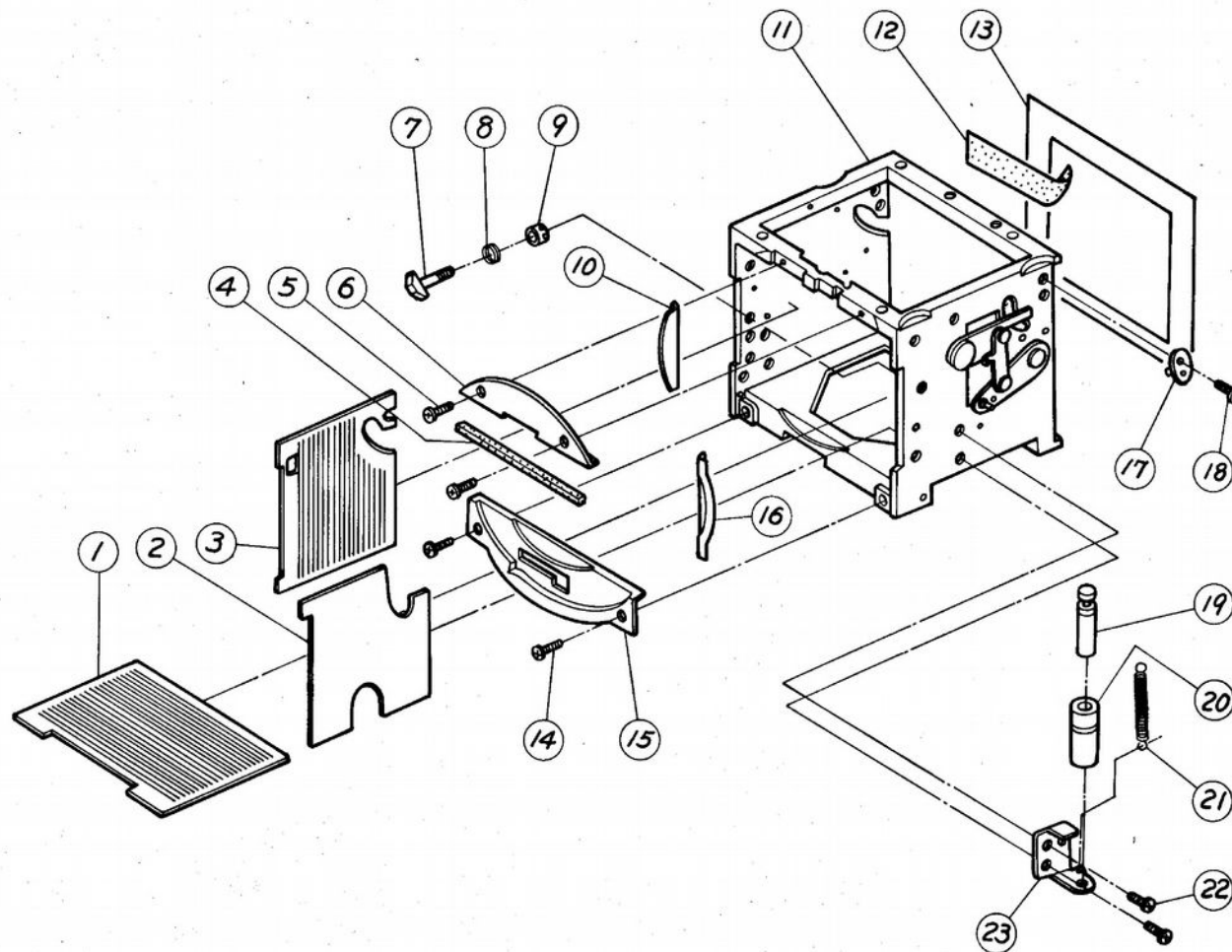
1-3,6-10,13-15	053-244	S Base Plate Ass'y(Lower)
20-27,32-35		(131-A04)
PARTS NO	DESCRIPTION	

NOTE : (Parts with marked "★" are not Available)



28.35-39	A131-A02	Second Curtain Ass'y
22.29-33	A131-A01	First Curtain Ass'y
	PARTS NO	DESCRIPTION

NO. 13



PARTS NO	DESCRIPTION	QTY
1 131-702	MB Button Plate	1
2 131-703	MB Light-proof Plate(Right)	1
3 131-704	MB Light-proof Plate(Left)	1
4 132-864	M Moquette	1
5 61901424	Screw	2
6 131-709	MB Dress Plate(Upper)	1
7 ★	Mirror Adjusting Pin	1
8 ★	Mirror Adjusting SP	1
9 ★	Mirror Adjusting Nut	1
10 131-708	MB Dress Plate(Left)	1
11 ★	MB Sub Ass'y	1
12 131-774	M Light-proof Cloth	1
13 131-775	M Plane Frame	1
14 61902224	Screw	2
15 131-706	MB Dress Plate(Lower)	1
16 131-707	MB Dress Plate(Right)	1
17 131-G12	M Turning Shaft Holder Ass'y	1
18 61912024	Screw	1
19 ★	M Piston	1
20 ★	M Sylinder	1
21 ★	Dumper Lever SP	1
22 61911824	Screw	2
23 ★	M Dumper Frame	1

20,23	053-726	Mirror Sylinder Ass'y
1-3,7-24	056-750	Mirror Box Ass'y(132-G02)
4,6	053-745	MB Dress Plate Ass'y(132-G01)
	PARTS NO	DESCRIPTION

NOTE : (Parts with marked "★" are not Available)